



Palletizing Assessment Answer Key

Name: _____ Date: _____

1. Pallets are used for collecting and holding containers or product for
 - A. storage.
 - B. shipping.
 - C. *storage or shipping.*

2. Depalletizers remove the
 - A. *containers from the pallets.*
 - B. pallets from the palletizer.
 - C. containers from the conveyor.

3. The pallet load is stabilized by using
 - A. uniform stacks.
 - B. *an interlocking pattern.*
 - C. a bottom pad.

4. Pallet stackers are used with
 - A. palletizers.
 - B. *depalletizers.*
 - C. palletizers and depalletizers.

5. The reshipper case will normally have
 - A. the top flaps unsealed.
 - B. the bottom flaps unsealed.
 - C. *either the top flaps or bottom flaps unsealed.*



6. Cases on a conveyor are normally turned
 - A. with a turntable.
 - B. *by striking a turning pin or arm.*
 - C. transferring to a faster conveyor.

7. The cases are protected from the tightening straps by
 - A. tier sheets.
 - B. *top frame.*
 - C. restraining bars.

8. In a palletizing operation, bags are vibrated to
 - A. loosen the product.
 - B. allow air to escape.
 - C. *loosen the product and allow air to escape.*

9. Each layer of a pallet of empty containers sets on the
 - A. lower layer.
 - B. *slip sheet.*
 - C. pallet.

10. The pallet dispenser feeds pallets into the
 - A. *palletizer.*
 - B. depalletizer.
 - C. palletizer and depalletizer.